

PROMO NA RYCHLOPOSUVOVÉ DESTIČKY ZA 125Kč/ks (4 břity)

RYCHLOPOSUVOVÉ FRÉZOVÁNÍ PRO MAXIMÁLNÍ RYCHLOST A PRODUKTIVITU VÝROBY

- pokud hledáte ekonomicky zajímavou a zároveň kvalitní destičku od korejského výrobce, máme pro Vás typ na VBD a tělesa
- maximální úběr materiálu za časovou jednotku
- 4 břité vbd v kvalitních karbidech
- vhodné na kapsy, formy, drážky a mnoho dalších frézovacích aplikací
- Ap max 1mm



	Designation	Fz (mm/tooth)
General	0604	0.3 ~ 2.0
-ST Stainless Steel	0604-ST	0.1 ~ 0.8
-TR Hardened Steel	0604-TR	0.3 ~ 2.5

-ST



- For Stainless Steel, Super Alloy
- Sharp Geometry

-GN
(General Type)



- First Choice for General Application

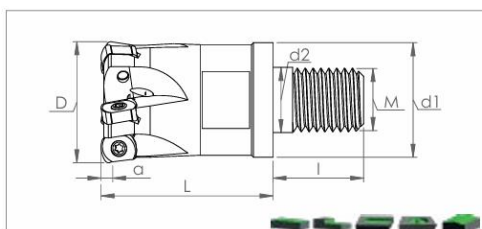
-TR



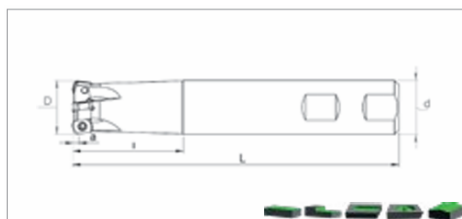
- For Hardened Steels
- Reinforced Geometry

- sorta konstrukční oceli, sváry
- sorta oceli, litiny
- sorta nerez
- sorta tvrdé oceli (hardox, toolox)

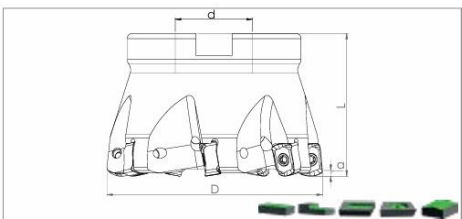
Těleso SMOXH naceníme dle konkrétního průměru a typu (stopkové, šroubovací moduláry, nástrčné):
Příklad: modulár průměr 20: MHT EN06 D20 M10 L30 Z03-H - 2747Kč



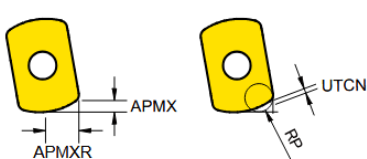
Ordering Code	Item Designation		Dimensions (mm)								Master Insert
	HST 0604..		D	Z	d1	d2	L	I	M	a	
SM58293	MHT EN06 D16 M08 L25 Z02-H	✓	16	2	15	8.5	25	17	8	0.9	0604..
SM58309	MHT EN06 D20 M10 L30 Z03-H	✓	20	3	28	10.5	30	19	10	1	
SM58316	MHT EN06 D25 M12 L35 Z04-H	✓	25	4	21	12.5	35	23	12	1	
SM58323	MHT EN06 D32 M16 L43 Z05-H	✓	32	5	29	17	43	23	16	1	
SM58330	MHT EN06 D35 M16 L43 Z05-H	✓	35	5	29	17	43	23	16	1	
SM58347	MHT EN06 D42 M16 L43 Z05-H	✓	42	5	29	17	43	23	16	1	



Ordering Code	Item Designation		Dimensions (mm)						Master Insert*
	HST 0604..		D	d	Z	L	l	a	
SM58170	HST EN06 D16 W16 L150 Z02-H	✓	16	16	2	150	40	0.9	
SM58187	HST EN06 D17 W16 L150 Z02-H	✓	17	16	2	150	30	0.9	
SM58194	HST EN06 D20 W20 L150 Z03-H	✓	20	20	3	150	40	1	
SM58200	HST EN06 D20 C20 L200 Z03	-	20	20	3	200	50	1	
SM58217	HST EN06 D21 W20 L150 Z03-H	✓	21	20	3	150	30	1	
SM58224	HST EN06 D21 C20 L200 Z03	-	21	20	3	200	30	1	
SM58231	HST EN06 D25 W25 L150 Z04-H	✓	25	25	4	150	40	1	
SM58248	HST EN06 D25 C25 L200 Z04	-	25	25	4	200	50	1	
SM58255	HST EN06 D26 W25 L150 Z04-H	✓	26	25	4	150	30	1	
SM58262	HST EN06 D26 C25 L200 Z04	-	26	25	4	200	30	1	
SM58279	HST EN06 D32 C32 L200 Z05	-	32	32	5	200	50	1	
SM58286	HST EN06 D33 C32 L200 Z05	-	33	32	5	200	30	1	



Ordering Code	Item Designation		Dimensions (mm)					Master Insert*
	HTK 0604..		D	Z	d	L	a	
SM58354	HTK EN06 D40 A16 Z05-H	✓	40	5	16	40	1	
SM58361	HTK EN06 D50 A22 Z06-H	✓	50	6	22	40	1	
SM58378	HTK EN06 D63 A22 Z07-H	✓	63	7	22	40	1	
SM58385	HTK EN06 D80 A27 Z08-H	✓	80	8	27	50	1	



Unit: mm

DCX	APMXR	RP	UTCN	Overcut
Cutting Diameter Maximum	Radial AP Max	Programmed Corner R	Uncut Thickness	
16	3.5	R2.0	0.31	0.00
16~	3.7	R2.5	0.18	0.18
		R3.0	0.07	0.36



General



Plunging



Ramping



Profiling



Helical Interpolation



Enlarge Hole

DCX	APMX	APMXR	RMPX	RP	UTCN	Diameter	Diameter	Pitch	Ae
External Cutter Diameter	Maximum Depth of Cut	Maximum Radial Depth of Cut	Maximum Ramping Angle(°)	Programmed Corner Radius	Uncut Thickness	Minimum Cutting Diameter	Maximum Cutting Diameter	Helical Interpolation Pitch	Enlarge Width
16	0.9	3.5	2.4°	R2.0	0.3	22	32	0.9	12.5
17	0.9	3.5	1.9°	R2.0	0.3	24	34	0.9	13.5
20	1	3.7	1.8°	R2.0	0.31	29	40	1	16.3
21	1	3.7	1.8°	R2.0	0.31	31	42	1	17.3
25	1	3.7	1.2°	R2.0	0.31	39	50	1	21.3
26	1	3.7	1.2°	R2.0	0.31	41	52	1	22.3
32	1	3.7	0.8°	R2.0	0.31	53	64	1	28.3
33	1	3.7	0.8°	R2.0	0.31	55	66	1	29.3
40	1	3.7	0.6°	R2.0	0.31	69	80	1	36.3
50	1	3.7	0.5°	R2.0	0.31	89	98	1	46.3
63	1	3.7	0.4°	R2.0	0.31	115	126	1	59.3